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RBEM632V3021221
Job Sheet 180240



Part No: RBEM632V3021221

Job Qty: 2 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 10/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021221 Rev. 2 IPP Rev. A 18.06.27 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	2 pcs	10/11/18	10/11/18	0.00	0.09	Small Fab-9		MLC
110	QC	2 pcs	10/11/18	10/11/18	0.00	0.00	QC5		SB
130	Packaging	2 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3-2		MLC
140	QC21-FG	2 Ea	10/11/18	10/11/18	0.00	0.00	QC21		MLC

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Bag and tag.

21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91292A199	Socket Cap Screw, SS, M5 X 0.8 X 80mm	2 Ea (1 ea)	90-Start up Operation	5091264
RBEM632V3021221-1	Guide	2 Ea (1 ea)	100-Small Fab	5116051

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91292A199	2	10	0
100-Small Fab	RBEM632V3021221-1	2	10	0

Part Specifications

Specifications could not be found.



Container No: S120135



Part: RBEM632V3021221

Job No: 180240

Serial No/Batch: S120135

Revision: 2

Inspector:

Exp Date:

Instructions:

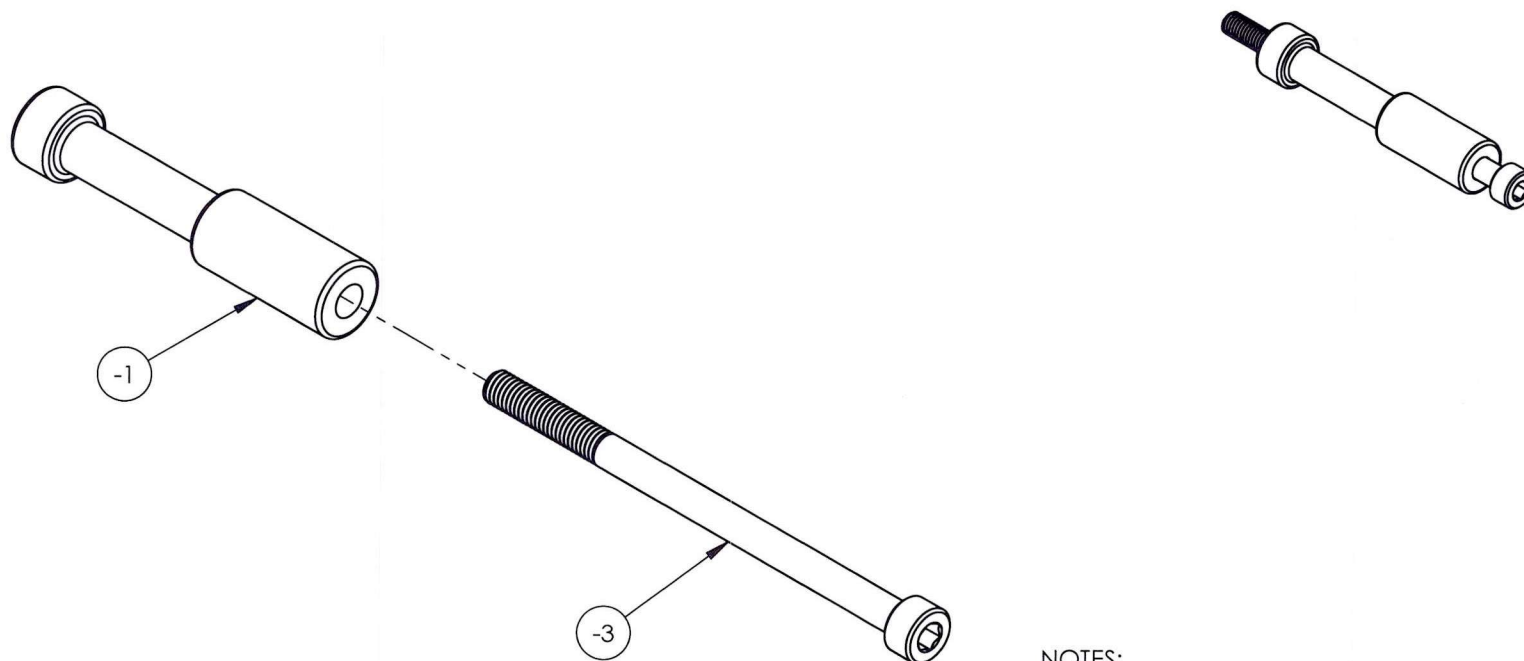
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Plex 10/12/18 9:07 AM dart.logan.david

Date: 10/22/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/12/2016	SM	JAG
2	17-0020	-1 & -3 CH'D QTY WAS 2 IS ONE. -1 DELETED NOTES 1 & 2. CH'D PART MARK NOTE WAS INK STAMP T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	1/19/2017	RJC	JAG



- NOTES:
1. REF AIRBUS T/N: M632V3021221.
 2. USED IN KIT RBEM632V3021102.

DART AEROSPACE	
TITLE GUIDE	
DWG NO. RBEM632V3021221	REV 2
MAT'L HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:1	DATE 3/3/2016 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	GUIDE	1018/1020 CR		2
		B/O	-3	1	SOCKET CAP SCREW	SS	M5 X 0.8 X 80 MM (MCMASTER-CARR # 91292A199)	1